

Date: Tuesday, 12/02/2008 2:16:46 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : VERTICAL REFERENCE DOOR INSTALLATION, 204
Job Number : 37385	
Estimate Number : 12194	
P.O. Number :	Part Number : D204711015
This Issue : 12/02/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : N/A
Previous Run :	Material : N/A
Written By : <u>[Signature]</u>	Due Date : 28/02/2008 Qty: 1 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : Est Rev.A 04.11.09 New Issue KJ/JLM	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D204-711-015 CHG001

2.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 5686 to Eagle CoptersC208/02/12 ①

"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"

Send a copy of this IPP

3.0

D412711041

Vertical Ref. Door Assy



Comment: Qty.: 1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Vertical Ref. Door Assy

4643563[Signature]

4.0

EA2046915204

Instrument Panel, 204



Comment: Qty.: 1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Instrument Panel, 204

N/A[Signature]

Batch

5.0

D204711115

Wiring Harness



Comment: Qty.: 1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

1 D204-711-115 Wiring Harness, 204

Attach serviceable tags

Batch

N/A[Signature]

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Job Number: 37385

Part Number: D204711015

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D412711101

Replacement Bubble Windo



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

7.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

CHH Mar 6/08

EAGLE

Pick:Qty Part Number Description Batch

1 204-030 853-119 LH Co-pilot Door 07-000560.1

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty	Part Number	Description	Batch
1	EB212-100L / EA20469-3	Window	<u>07-009196</u>
1	EA20469-05	Rubber Strip	<u>06-011664</u>
1	EA20469-06	Aluminum Strip	<u>Deleted</u>
1	EA20469-07	Angle	<u>w/o 43547</u>
1	EA20469-08	Placard	
1	EA20469-10	Rear Rib Assy	<u>w/o 43547</u>
1	EA20469-11	Angle	<u>w/o 43547</u>
1	EA20469-12	Fwd Rib	<u>w/o 43547</u>
1	EA20469-13	Window	<u>w/o 43547</u>
1	EA20469-14	Window Retainer	<u>w/o 43547</u>
1	EA20469-16	Armrest Assy	<u>w/o 43547</u>
1	EA20469-17	Angle	<u>w/o 43547</u>
1	EA20469-18	Door Inner Skin	<u>w/o 43547</u>
1	EA20469-21	Door Cover Panel	<u>w/o 43547</u>
2	EA20469-23	Link	<u>w/o 43547</u>
1	EA20469-24	Rod	<u>w/o 43547</u>
1	EA20469-25	Arm Assy	<u>w/o 43547</u>

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

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Job Number: 37385

Part Number: D204711015

Job Number:



Seq. #:

Machine Or Operation:

Description:

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt 07-18790

22 AN3-4ABolt 08-001209

24 AN3-7ABolt 07-017476

6 AN960-6L Washer 05-022623 (NAS1149FN616P)

90 AN960-10L Washer 06-018522 (NAS1149FO332P)

34 CR3242-4-2 Rivet 08-001645

135MS20426AD3-3 Rivet 07-006985

140MS20426AD4-3 Rivet 05-002460

25 MS20470AD3-3 Rivet 07-007189

90 MS20470AD4-3 Rivet 07-015056

24 MS21042L3 Nut 08-002039

2 MS21042L06 Nut 06-014775

13 MS21069L3 Nut Plate 08-001202

8 MS21069L08 Nut Plate 07-018940

1 MS21071L3 Nut Plate 08-002216

1 MS21071L08 Nut Plate 08-001935

9 MS21075L3 Nut Plate 05-004764

2 MS24677-12 Screw 05-011931

6 MS27039-1-09 Screw 07-014232

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install CA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0

QC4



INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9.0

QC5



INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10.0

QC4



INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

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Description :

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D204-711-015

Location: _____

PPP Rev: _____

*Not required - Door
Installed on A/C by Eagle*

AB

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*(1)
2008/03/20*

Job Completion



Work Order Number: 43563 V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 DOOR

Squawk: 1.1Discrepancy:

Modify Door to Vertical Reference Door

Resolution:

Modified Door to Vertical Reference Door as per STC No. SH92-30 on S/O 07-003317.

1.1 Work Done By: Jake Bergh

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 3/3/2008

Parts:

Part Number	Description	Lot Number	Condition	Qty
204-030-853-037A	SKIN ASSY	LT-07-010253	New	1
BELL212-L	BUBBLE WINDOW ILO EA20469-03 and D412-711-101	LT-07-009196	New	1

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1	204-030-853-119		DOOR	Modify

Squawk: 1.2Discrepancy:

Paint door as required

Resolution:

Door painted as required

1.2 Work Done By: Colin Gould

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

EAGLE COPTERS MAINTENANCE LTD.

823 McTAVISH ROAD N.E., CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL No. **6-81**

Nomenclature Door, Capilot
Manufacturer BHT Type/Model 204
Part No. 204-030-853-119 Serial No. W/K
Total time: W/K Work Order 43563
T.S.O. W/K Overhaul ☐ NEW ☐
Inspected ☐ Tested ☐ Repair ☐ Modification ☒ Removal ☐
Previous Certification LT 07-000560.1

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

Feb 28/08

DATE

NAME OR AUTHORIZED INSPECTOR

LIC. No. / STAMP

Details of outstanding work and other information on reverse.

MAINTENANCE RELEASE**REMARKS**

(Details of work performed/reason for removal)

Modified per STC # SH92-30

(Additional work to be performed upon installation)

INSTALLED ON.....DATE.....

MAINTENANCE RELEASE

DART

Purchase Order

Date Feb 12, 2008	Page 1
Purchase Order Number PO00005686	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

EAGLE WO# 43563

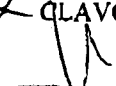
Vendor Address:

Eagle Copters Maintenance Ltd.
823 McTavish Road
Calgary, AB T2E 7G9
Canada
Phone (403) 250-7370
Fax (403) 250-7110

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
EAGLE VVI		VC-EAG002	Feb 12, 2008	N30		Feb 28, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
1.0000	D204-711-015	Vertical Refe Door B37385 Comments: ASSEMBLY OF D412-711-041 DOOR IN ACCORDANCE WITH DART IPP D412-711-041 SEND A COPY OF THIS IPP	2/28/2008	No	8,000.000000	Each	8,000.00
<div>CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div>							
Comments:		Tax Summary:		Less:			
		GST 400.00		Included tax		0.00	
		GSTME 0.00		Subtotal		8,000.00	
		GSTND 0.00		Total tax		400.00	
Entered By: CL		CLAVOIE		Total purchase order in			
Approved By: 				CAD Dollars		8,400.00	